

## **Electrical Control Voltage**

1. Turn power 'OFF' at main disconnect (all panels).
2. Cycle all breakers and overloads (turn off - then on).
3. Check that all E-stop switches are out/not engaged (twist to left to release).
4. Check that all access doors and lids are closed (Limit switches on doors and lids must activate).
5. At main panel (extractor panel in multiple and remote systems) turn power 'on'. If equipped with a 'door interlock switch', this must be activated.
6. Check for voltage on the line side to the transformer.
7. Check for 110v on the load side of the transformer.
8. Check for voltage on the load side of the control circuit breaker.
9. Control relay 1 should be activated.
10. If equipped with an 'Empty/Run' selector switch, turn to 'Run' (on the pulper).
11. Release the stop lockout on the pulper, and the unit should fill with water.
12. Once the pulper is filled with water, push the 'Start' and system will run.