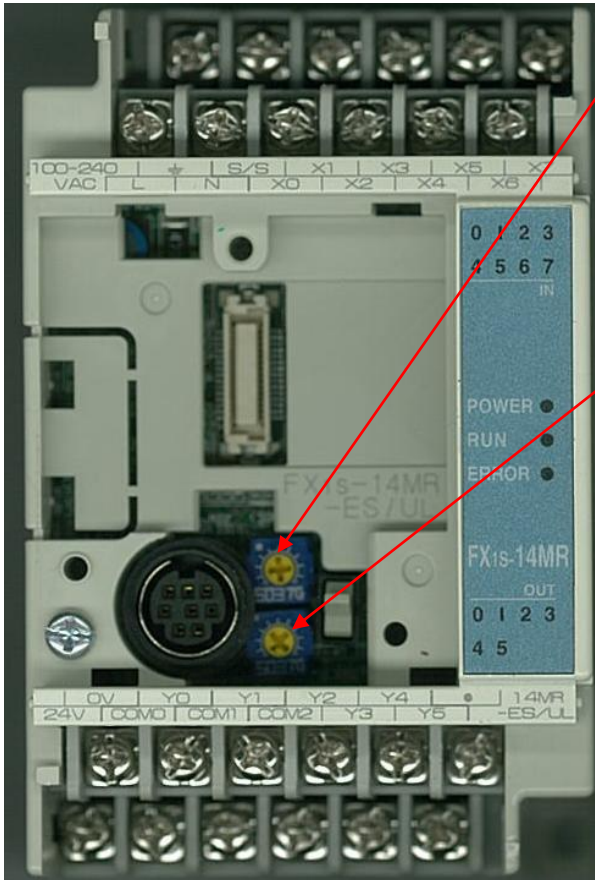


OPERATION PROCEDURE

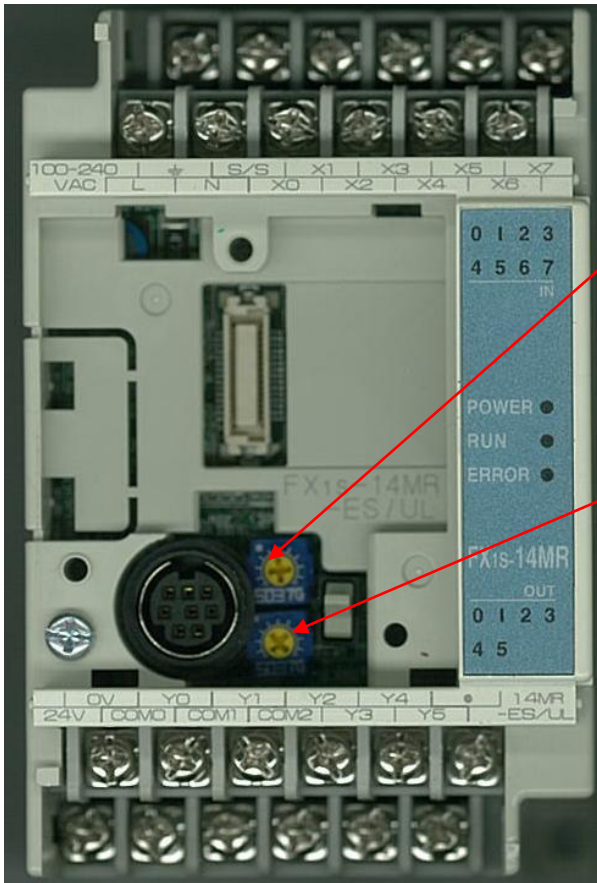
1. Turn power ON to Pulper and Extractor Panels
2. Press GREEN pushbutton to initiate fill sequence. (Pre-fill should be between 6-7.5")



If pre-fill level is too high/low, use the top pot to adjust water level. For each adjustment, you must drain the pulper and re-fill. 11o'clock position is a 3 minute fill time.

Once unit has correct pre-fill, run the system and set the Fresh Water Make-Up duration to set overflow to extractor using second pot. 12o'clock position is 15 seconds on and 15 seconds off. Set for 1GPM of overflow so when waste is added, excess water will be sent to overflow.

3. Press green START button to run the system. Ensure proper overflow is achieved.
4. To clean the system, press the BLACK pushbutton once to initiate timed-stop mode. In timed-stop mode, once the pulper stops running, the extractor spray rinse system will come on. To cancel timed-stop mode, press BLACK pushbutton a second time. Timed-stop will run the pulper for 5 minutes and is not adjustable.
5. After timed-stop, to empty the system, press the BLACK drain pushbutton. Once system is drained, you can turn power off and clean unit(s).



For the extractor, the PLC controls the timed stop extractor run and the spray rinse on start.

The top pot will control the timed stop feature. This means that the extractor will run according to the time set on the pot.

The bottom pot controls the spray rinse on start-up feature. This means that after the pulper is time stopped, using the TIME STOP pushbutton and then restarted, the extractor spray rinse will come on to aid in sending return water back to the pulper and to clean the screen from the previous run.

Once the system shuts down after a timed stop, the extractor MOV(drain) will open to allow the extractor to drain. The gate valve at the extractor MOV should be opened 1-1/2 to 2 turns to allow the extractor to drain slowly so as not to flood the floor sink.