

SP-60 air – bound slurry pump

If the return pump drained out and became air-bound. The following routine should clear the problem.

1. Block flow of water from going down extractor overflow.
2. Press "stop" button on return pump overload relay, in the panel, to disable the pump.
3. Press the starter to run the pulper and extractor drive. The return pump will not operate because of "2" above.
4. Allow extractor water level to rise almost to extractor access door, and release the starter.
5. Allow the extractor shell contents to now drain down through the pump volute, displacing the air that was in there.
6. Reset the return pump overload
7. Run the pulper as normal.